



*Manufacturers of Specialty Products
for Sport Utility and 4X4 Vehicles*

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Part# 34970

Installation Instructions

1. Install outside support bracket to rear support bracket, as shown on page 3.
2. Install rear support bracket to passengers side swing away, as shown on page 3. Slide support bracket as far inboard as possible, level and tighten bolts. Brackets adjust in or out for different size tires.
3. Visually level the outside support bracket and tighten.
4. Install top adjustment bracket as shown on page 4. Leave loose for later adjustment.
5. Install can holder bracket to outside support bracket as shown on page 3. Tighten so there is no up or down movement on can holder. Close can holder until it stops.
6. Raise adjustment bracket until it touches the latching clamp bracket, as shown on page 4. Tighten hardware.
7. Install strap, Velcro, plugs and caps, and rubber bumper stops to can mount, as shown on page 3.
8. Latch "U" bolt to the latching clamp bracket and adjust so the latch makes a "snap" sound when closed.
9. Minor adjustment through the slotted holes are required to get all parts aligned and working properly.
10. Move the strap clamp up and down to adjust the length of the hold down strap.
11. Align and tighten all fasteners.



**EXT SERIES BUMPER SYSTEM
ACCESSORIES
SWING A WAY CAN HOLDER
PART # 34970
INSTALLATION INSTRUCTIONS**



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PARTS LIST

- 1 - OUTSIDE SUPPORT BRACKET**
- 1 - REAR SUPPORT BRACKET**
- 1 - TOP ADJUSTING BRACKET**
- 1 - CAN HOLDING BRACKET**

- 1 - HOLD DOWN STRAP**
- 5 - VELCRO STRIPS**
- 2 - BLACK PLASTIC PLUGS**
- 2 - VINYL COVERS**

- 2 - 3/8 X 1 1/2 CARRIAGE BOLTS**
- 3 - 3/8 X 1 1/4 CARRIAGE BOLTS**
- 12 - 3/8 USS FLATWASHERS**
- 6 - 3/8 NYLON LOCKNUTS**
- 1 - 3/8 X 5 BOLT**
- 2 - 3/8 NYLON FLATWASHERS (1/8" THICK)**

- 1 - LATCHING CLAMP ASSEMBLY**
- 4 - 6MM X 12MM BUTTON HEAD
ALLEN HEAD BOLTS**
- 4 - 6MM LOCKWASHERS**

- 2 - BLACK RUBBER BUMPERS**
- 1 - 5/16 X 2 1/2 ALL THREAD BOLT (TAP)**
- 3 - 3/8 FENDER WASHERS**
- 2 - 5/16 THIN NYLON LOCKNUTS**
- 2 - 5/16 REGULAR NYLON LOCKNUTS**
- 1 - 5/16 X 1 1/4 BOLT**
- 2 - 5/16 REGULAR NUTS**
- 5 - 5/16 SAE FLATWASHERS**
- 2 - 5/16 X 1 CARRIAGE BOLTS**

- 1 - 1/4 X 1 BOLT**
- 2 - 1/4 FLATWASHERS**
- 1 - 1/4 NYLON LOCKNUT**



